



Dart Aerospace Ltd.
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D2565-207
Job Sheet 193056



Part No: D2565-207

Job Qty: 2 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/19

Job Tracking No:

Due Date: 4/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP: D 01.08.28 Added Powder coat, and added Inspection level 3 and 21. SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier				
100	Small Fab - 1 16.32	2 pcs	4/22/19		0.00	0.00	Small Fab - 1			58 9-89	APR 11 2019
							Small Fab - 2				
							Small Fab - 3				
							Small Fab - 4				
							Small Fab - 5				
							Small Fab - 6				
							Small Fab - 7				
110	Small Fab - 2 - B4B	2 pcs	4/22/19		0.00	0.00	Small Fab - 1 - B4B			DAS 58 9-89	APR 11 2019
							Small Fab - 2 - B4B				
							Small Fab - 3 - B4B				
							Small Fab - 4 - B4B				
							Small Fab - 5 - B4B				
							Small Fab - 6 - B4B				
							Small Fab - 7 - B4B				
120	QC 5	2 pcs	4/22/19		0.00	0.00	QC 5 - 10				
							QC 5 - 12				
							QC 5 - 17				
							QC 5 - 18				
							QC 5 - 19				
							QC 5 - 22				
							QC 5 - 24				
							QC 5 - 3				
							QC 5 - 43				
							QC 5 - 49				
							QC 5 - 51				
							QC 5 - 58				
							QC 5 - 68				
							QC 5 - 9				
							QC 5 - 50				
							QC 5 - 30				
							QC 5 - 40				

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130 Powdercoat - 2 White GI(S)- B4B <i>M151749</i>	2 pcs	4/22/19	0.00 0.00	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	<i>BK 19-04-12</i>
				Powdercoat - 4 - B4B	
140 QC 3	2 pcs	4/22/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
150 Packaging 3-1 - Stock - B4B	2 pcs	4/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 -	

DAS
40
9-89

DAS
28
9-89

				B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	2 pcs	4/22/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89
Part Op 100 - (Punch ends and deburr as per dwg)Punch as per Dwg D2565 using DT 8313 Descriptions: 110 - (Small Fab)Deburr 120 - (QC5- Inspect part completeness to step on W/O) 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ 140 - (QC3- Inspect Part Finish) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.750W.049	304 Round Tube .750 X .049W	3.5832 ft (1.7916 ea)	100-Small Fab - 1	S16766	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	M304TR0.750W.049	4	293	0	
Part Specifications					
Specifications could not be found.					

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Container No: S171752



Part: D2565-207

Job No: 193056

Serial No/Batch: S171752

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA

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Date: 04/11/19